

R-51SP

Assembly Manual

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Table of Contents

1	INTRODUCTION	1
2	SOLDERING	1
3	ASSEMBLY STEPS	2
3.1	Bypass Capacitors	2
3.2	Resistor Network, R1	2
3.3	Sockets	2
3.4	DS1812	3
3.5	Electrolytic Capacitors	3
3.5	Headers	3
4	VISUAL INSPECTION	4
5	POWER SUPPLY TESTING	4
6	FUNCTIONAL TESTING	4
7	R-51SP BOARD PARTS LIST	5
8	TOP OVERLAY	6
9	R-51SP SCHEMATICS	7

1 INTRODUCTION

The R-51SP is designed for easy assembly by the hobbyist or prototyping engineer. The components are assembled on the topside of the board as marked. All of the integrated circuits, except the reset switch, are inserted into sockets. The recommended sequence for manual assembly is as follows:

1. Bypass Capacitors (quantity 3)
2. Resistor Network (quantity 1)
3. Sockets (quantity 3)
4. TO92 IC
5. Capacitors (quantity 5)
6. Headers (quantity 4)
7. Optional Headers (quantity 2)

The board may then be tested.

The assembly and test steps are explained in detail in the following pages. Please refer to the board layout for part placement locations. Depending on your experience, the assembly process may take about one hour. It is highly recommended that you read all instructions and become familiar with the parts before starting the assembly process.

We give DigiKey part numbers for all components used on this board. Digikey has data sheets on-line for most of their parts so you can cross reference to different manufacturers and suppliers if you wish. In addition DigiKey accepts orders for single pieces and small dollar amounts, which you may pay for by credit card. DigiKey's web site is www.digikey.com.

2 SOLDERING

Use a low power (about 30 Watts) soldering iron. Heat the component lead and the pad with the iron, and then apply solder to the lead and pad. Solder should be shiny in appearance. Be careful not to deposit too much solder on the joints. The most common problem with board assembly is shorted pins or tracks due to excessive solder. Solder may be removed by solder-removal braid, also known as solder wick. Place the wick over the solder and heat the solder through the wick. The wick will absorb the excess solder. Use a good quality solder, such as Radio Shack's silver bearing solder. Soldering is the most important aspect of assembly. Please be patient and strive for excellence!

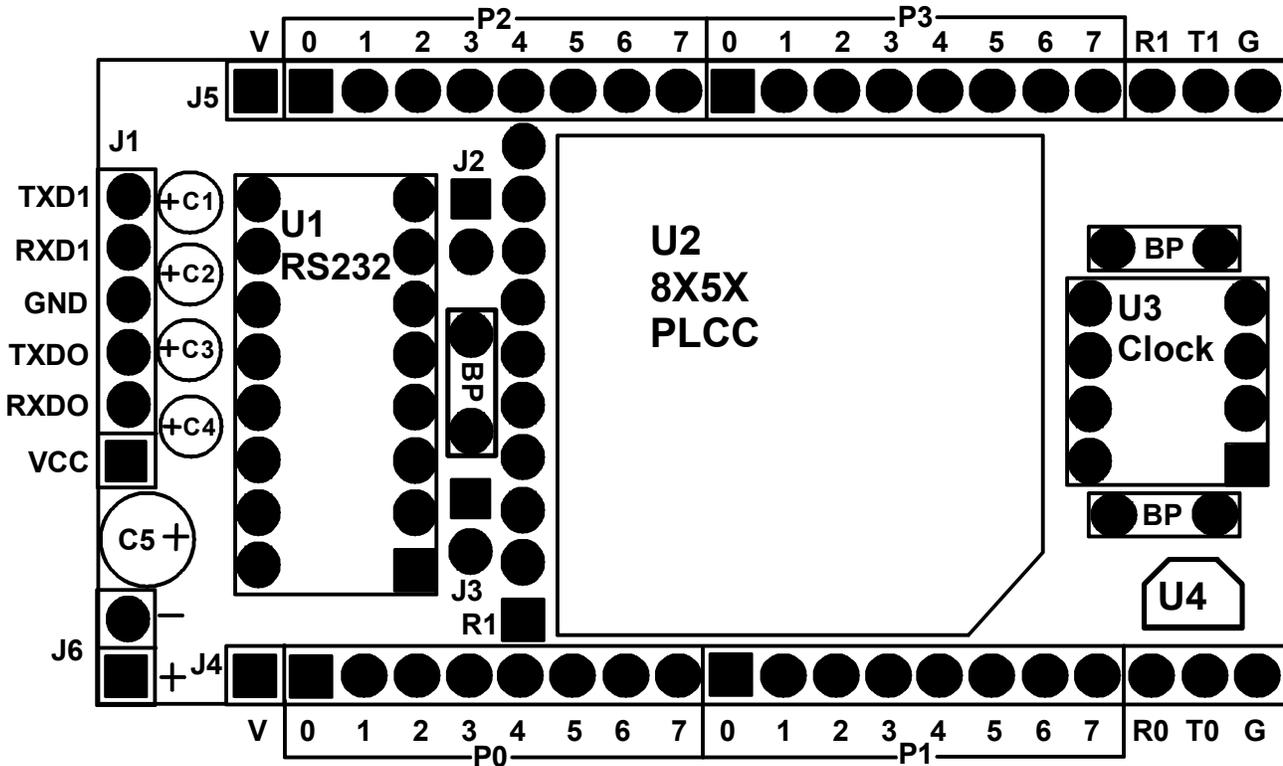
**Please note that most solder contains lead.
Take the necessary precautions when working with solder.
Work in a well-ventilated area.
Do not inhale the solder vapors.
Wash your hands after soldering.**

3 ASSEMBLY STEPS

Familiarize yourself with the board, the components, and the layout. Also refer to the bill of materials at the end of this assembly manual. We recommend you assemble the board in the following order.

1. Bypass capacitors.
2. Resistor network, sockets for U1 and U3 and the IC DS1812, U4.
3. Capacitors C1-C5, headers J1, J4, J5, J6, and PLCC Socket in U2 .

The following is a modified overlay of the board with all of the components labeled.



3.1 Bypass Capacitors

Capacitors C6-C8 are 10-100 nanofarad (nF) axial capacitors without polarity. The value is usually written on the capacitor.

3.2 Resistor Network, R1

R1 is a resistor network which contains 9 resistors with a common terminal. The common terminal is marked on the resistor networks with a line or a dot. The R-51SP board uses a square pad to mark where the common terminal is to be inserted. The orientation of this resistor must be correct for the board to work.

3.3 Sockets

Sockets use the same designation as the components they hold. Several different size sockets are used. U1 uses a 16 pin socket, U2 uses a PLCC sockets, and U3 uses a 8 pin socket. The 16 and 8-pin sockets are dual In-line Package (DIP) sockets with 300 mils between rows. The DIP sockets all have a notch or mark on one end. This must be matched with the socket pattern silk-screened on the board. When the notch is to the left, and viewed from the top, the lower leftmost pin is pin 1. On the R-51SP board, the pads of pin 1 of the Integrated Circuits (ICs) are square. All other IC pads are circular.

The orientation of the sockets is critical.

You will be placing the ICs in the sockets using the notch for pin 1 identification. The board will not work and the ICs may be damaged if they are populated backwards. If you do solder a socket in backwards the board will still work, but

you must be extremely careful to orient the IC to the notch silk-screened on the board and not according to the notch on the socket.

3.4 DS1812

The DS1812 is a reset chip in a TO92 package. This IC must be inserted to match the footprint on the board.

3.5 Electrolytic Capacitors

Capacitors C1 – C4 and C5 are electrolytic capacitors. Electrolytic capacitors are polarized components. The positive terminals of the capacitors are indicated by the (+) sign or a square pad on the R-51SP board. The capacitors have labels to indicate their polarity and value. Often, the negative terminal is indicated by a minus (-) sign.

3.5 Headers

J1 is the serial connector for the board. It is a 1x6 100mil header.

J4 and J5 are the connectors used to access the signals on the board. They are 1x20 100mil headers. The headers are labeled on the board with the corresponding signals available.

J6 is the header that brings the 5-volt operating current to the board. A 1x2 100mil header is used for the power connector. The positive terminal of J6 is marked by a '+' on the R-51SP board.

J2 and J3 are available for selecting the serial ports to be used on the board. Normally they will not be populated.

4 VISUAL INSPECTION

Most of the problems in assembling the R-51SP are due to faulty solder joints. Inspect each solder joint, looking for missing solder, too much solder, shorts between pins or tracks due to excessive solder. Remove excessive solder with solder wick. Care taken for a thorough visual inspection often saves time in the long run.

5 POWER SUPPLY TESTING

Before any of the ICs are inserted, connect a 5 Volt power supply to the power header JP6 on the board. Verify the voltage on the Vcc and Ground pins of the sockets for U1, U2, and U3.

The ICs have a notch or mark on one end. This must be matched with the silk-screen notch on the board.

When the notch is to the left, and viewed from the top, the lower leftmost pin is pin 1. Pins in the lower row are enumerated, from left to right. For example, the last pin in the bottom row of U1 is pin 8. The pins on the upper row are enumerated from right to left (thus, continuing in the counterclockwise direction). The rightmost pin in the top row of U1 is pin 9, and the leftmost, pin 16.

IC Socket	IC	VCC Pin	Ground Pin
U1	MAX232	16	15
U2	8x5x	44	22
U3	Clock	1, 8	4

If supply voltages are not observed, inspect all tracks, connections, and solder joints.

6 FUNCTIONAL TESTING

You are now ready to insert the ICs and test the functionality of the board. In order to prevent permanent damage to the ICs, do not attempt this step if discrepancies were observed during the prior tests. Please note that all of the ICs are CMOS Complementary Metal Oxide Semiconductors), which are affected by static.

Do not insert or remove the ICs while the power is connected to the R-51SP.

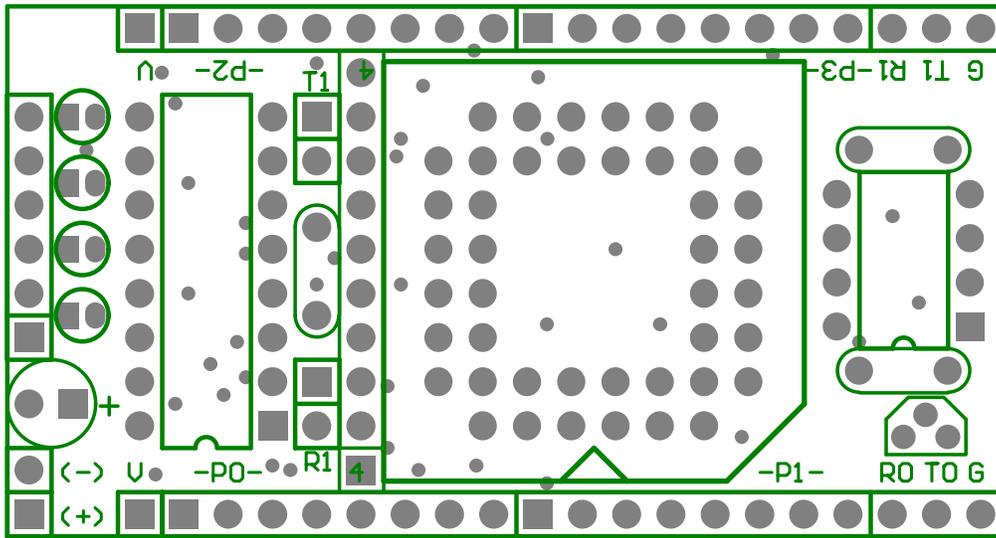
Also avoid exposure to static electricity. For example, the ICs may be zapped by static electricity collected on a sweater. Ground yourself, or touch a good conductor to ground before handling the ICs. Disconnect the power. Insert the ICs, observing their orientation. The ICs have a notch or mark on one end. This must be matched with the notch on the board overlay and should match the notch on the socket. Connect the power supply.

7 R-51SP BOARD PARTS LIST

We give DigiKey part numbers for all components used on this board. Digikey has data sheets on-line for most of their parts so you can cross reference to different manufacturers and suppliers if you wish. In addition DigiKey accepts orders for single pieces and small dollar amounts, which you may pay for by credit card. DigiKey's web site is www.digikey.com.

Quantity	Part	DIGIKEY PART NUMBERS	Designator
3	10-100nF	1206PHTR-ND (10nF)	C6, C7, C8
4	1uF, 50v	P992-ND	C1-C4
1	22uF-47uF, 16v	P5135-ND (22uF)	C5
1	10K, 10 Position Gang	770-101-R10K-ND	R1
1	1x6 Header	WM2726-ND	J1
1	1x2 Header	WM2722-ND	J6
2	1x20 Header	WM6920-ND	J4, J5
2	Wire Jumper	Optional	J2, J3
1	8 Pin Dips	ED3108-ND	U3
1	16 Pin Dips	ED3116-ND	U1
1	44 PLCC	ED80024-ND	U2
1	MAX232	296-1402-5-ND	U1
1	DS1812-5	DS1812-5-ND	U4
1	AT89C52-24JC	AT89C52-24JC	U2
1	24MHz Clock	SE1213-ND	U3

8 TOP OVERLAY



9 R-51SP SCHEMATICS